

Assembly Instructions
For 5-VL and 5-20-VL

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|-------------------|---|--|---|---------------------|
| Parts Check List: | 1 | Grinder complete mounted on frame Belt and guard attached and U-joint | | |
| | 2 | Front swivel sheels | | |
| | 2 | Frame down legs | | |
| | 1 | Bag containing | 1 | 1/2 x 1 1/2 Bolt |
| | | | 1 | 1/2 x 2 3/4 Bolt |
| | | | 1 | 3/4 x 15/16 Bushing |
| | | | 2 | Down legs lock bolt |
| | | | 1 | Allen wrench |

*only one
Bushing needed*

To uncrate grinder, cut band at rear of grinder frame, wire that holds swivel wheels to frame, and remove lag bolts at front.

Slide grinder off pallet and tip to one side, placing a board under hopper to hold grinder in tipped position.

Next, finish removing swivel wheels and down legs from pallet. Loosen set screw in collar on swivel wheels and place swivel shaft into swivel bracket at front of grinder and replace collar and tighten set screw. Now put frame down leg into pipe bracket at rear. Set height same as front wheel and tighten lock bolt.

Place a block in front of front wheel to keep grinder from moving. Tip grinder to opposite side and repeat above steps.

Cut wire holding U-joint against frame connector. Install line-up bushing as per drawing enclosed. Remove Klik Pin and flat washer from Quick Hitch Pin.

Now your grinder is ready to couple with tractor. It is best when coupling tractor to grinder to have someone helping you (not a necessity).

First, start tractor. Position it directly in line with frame connector on back of grinder frame. Carefully move tractor forward, making sure Quick Hitch Pin goes into frame connector about 2" and wait. If someone helping you, have them loosen frame down leg and line up U-joint with splined shaft on Quick Hitch Kit.

Carefully move tractor forward. If Quick Hitch Pin doesn't go in farther, re-check U-joint alignment to splined shaft. If bushing is hard going in, tapping on front of grinder frame or up and down movement on handles of tractor should ease connection. Insert Quick Hitch Pin until Klik Pin can be re-installed.

If doing the mounting by yourself, after aligning Quick Hitch Pin as above and in the 2", place block behind wheel of tractor. Loosen frame down legs and move to right side of tractor. With right hand line up U-joint as above and with left carefully engage clutch on tractor moving forward. Then continue as above.